



# ecopoXy systems™

A Division Of Oceanearing Research and Development  
26 Putnam Ave. Johnston RI, 02919  
www.ecopoXysystems.com **1-877-ECO-POXY**

Product : **CLEAR HARDENER** Code: 211-0157  
CAS# : Mixture  
AEW : 94  
Chemical Name : Modified Amine Adduct

## TECHNICAL SALES SPECIFICATION

	UNIT	SPECIFICATION	QC TEST No.
1. Physical Form		Clear Liquid	
2. Amine Value		297-319	TM006
3. Weight/ Gallon	lb/gal	8.50- 8.9	TM 013
4. Viscosity Brookfield @ 25°C	cps	100-300	TM018
5. Color, Gardner		4 max.	TM014
6. Gel Time, 150g, 49ph	min	15-30	

**STORAGE TEMPERATURE** °C 15-30

Shelf Life (Months)\*  
\*when stored in warehouse  
at stable temp 5-25°C 24 months

### PACKING SIZE

Drums (Metal TH Double-Lined) 440 lbs. net  
IBC (Eco type) 2,100 lbs. net  
Bulk Tank Truck 46,200 lbs. net

May 2005

### POLYSTAR APPROBATION

Version : 2

DATE : 05.09.05  
Controlled : David Hazlett  
Responsible : Eric Kuckhoff

### CUSTOMER APPROBATION

Customer Name:

Date:  
Responsible:



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Product : **CLEAR RESIN**  
CAS# : Mixture  
WPE : 195 - 215  
Chemical Name : Epoxy Resin

## TECHNICAL SALES SPECIFICATION

	UNIT	SPECIFICATION	QC TEST No.
1. Physical Form		Clear Liquid	
2. Epoxide Equivalent Weight		195 - 215	TM 003
3. Weight/ Gallon	lb/gal	9.1 - 9.3	
4. Color, Gardner		3 max	TM 014
5. Viscosity Brookfield, Poise @ 25°C		5 - 7	TM 018

**STORAGE TEMPERATURE** °C 15-30

Shelf Life (Months)\*  
\*when stored in warehouse  
at stable temp 5-25°C 24 months

### PACKING SIZE

Drums (Metal TH Double-Lined) 500 lbs. net  
IBC (Eco type) 2,500 lbs. net  
Bulk Tank Truck 47,000 lbs. net

April 2004

### POLYSTAR APPROBATION

Version : 2

DATE : 04.13.04  
Controlled : David Hazlett  
Responsible : Eric Kuckhoff

### CUSTOMER APPROBATION

Customer Name:

Date:  
Responsible: